Block Packaging Instructions

Prior to packing put instructions in a cylinder hole along with payment

1. Strip block of all bolt on / bolt in items except water plugs. If you are sending the crank leave it bolted in with mains and old bearings. For weight saving, remove old rods and pistons.
2. Use 18 x 18 x 15 corrugated carton - preferably heavy duty
3. Cut 2 pieces of 3/8-1/2 plywood or OSB to fit box opening 17-1/4 x 17-1/4 if crank is included cut 2 more pieces 14 x 17-1/4
4. Place 1 piece of wood in bottom of carton.
5. If crank is included place the 2 smaller pieces on each end
6. Pack approx. 3 inches of bubble pack on top of wood
7. Place block on packing - crank end against a piece of wood
8. Pack bubble pack firmly between block and carton with approx. 3 inches on top.
9. If you’re sending pistons for a bore/hone job place them on top of bubble wrap and add approx. 2 inches on top.
10. Place 2nd piece of plywood on top
11. Pack bubble pack on top so that there is no movement when carton is sealed.

DO NOT USE PACKING POPCORN – It breaks down and doesn’t provide enough support to the block, plus it gets into the oil and coolant passageways. If this happens we will charge a $25 cleaning fee. We are not responsible for any damage done to your block while in the hands of the shipping company. Consider insuring your package to and from our facility.

Block Sleeving

Customer Information Form

Please Print

Name _____

Address _____

City _____ State _____ Zip _____

Phone No. _____ Email _____

Block Information

Serial No _____ Make _____ Model _____
(Not VIN #)

Bore Size _____

Oring Yes _____ No _____
(additional fee)

Bore/Hone Yes _____ No _____
(additional fee)

Are we building the block? Yes _____ No _____
(Include mains and crank)

Amount included: $ _____
(Make Cashiers Check / Money Order out to **Golden Eagle** or you can call with your credit card information)

Ship to: Golden Eagle
414 Borrego Court
San Dimas, CA 91773

Have any questions?
Call
909-592-4311 ext. 13 or 14